

# F4 Inserter

## 1503-840 - Arm Kit Installation



3 X Upper Arm (Part No 1510-011)



1 X Lower Arm (Part No 1510-012)

### Important Notes:

**The F4 Inserter Upper Arms are taller than the Lower Arm. It is very important they are installed as per this instruction sheet to ensure correct operation.**

**The replacement arms do not come with wear pads included. Wear pads must be removed from the old arms and installed on the new arms. Operating the F4 without wear pads installed will result in poor operation and eventually damage.**

### Installation instructions:

- 1) Use an 8mm spanner to undo the nuts and bolts which will allow removal of the Upper and Lower Arm assemblies from the F4 housing.
- 2) Remove the wear pads and small white Arm Spacer from the old arms as they need to be installed on the new replacement arms.



*Remove wear pad by pulling down away from the arm*

- 3) Install the Wear Pads in the new replacement Upper and Lower Arms. The Wear Pad installs sloping towards back of the arm as per image below.



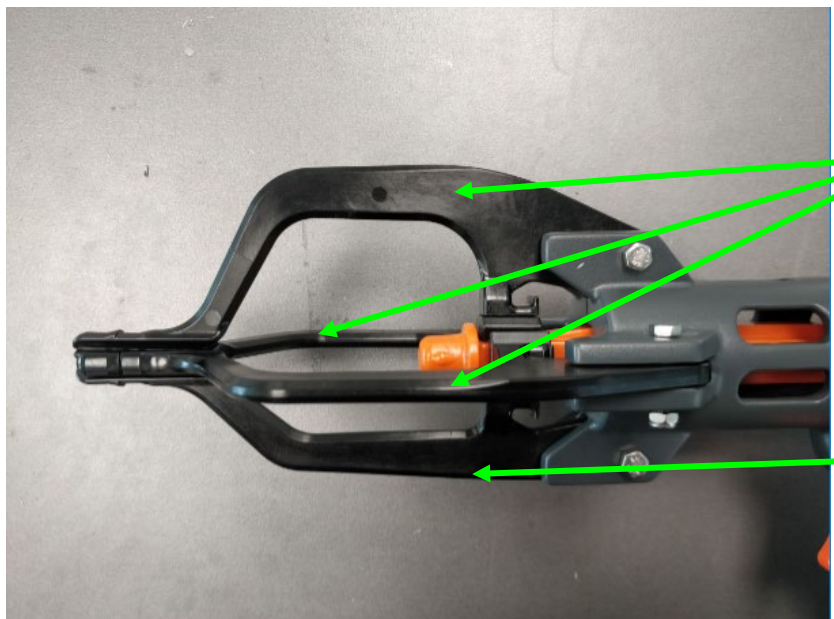
*Wear Pad slopes towards back of the arm*

- 4) Install replacement arms (with wear pads attached) and Arm Spacers back into the F4 Inserter.



*Ensure Arm Spacer bushing is installed*

- 5) The Upper Arms must be installed in the left, right and top locations. The Lower arm in the bottom location. Do not overtighten M4 cap screws to avoid jamming the arms.



**Upper Arm**  
(Part No 1510-011)

**Lower Arm**  
(Part No 1510-012)